



SUSTAINABILITY OVERVIEW



Modular Design/
Replaceable Components



Sustainable Materials



Extremely Durable Construction/
Integra products last longer

PRODUCT CONSTRUCTION

SEATING

All Seating lines have:

- Modular Construction
- Replaceable Components
- Steel Tube & Mynlon Plug Inner Construction – except Coffee House Collection & A-Chair
- Suspension System – DuPont Dymetrol
- All HR Foams – CFC-free
- Superior Upholstering
- Metal to Metal Inner Connections
- Sierra Pine’s Medite II and recycled steel in the frame for maximum sustainability
- Extremely durable construction backed by a LIFETIME WARRANTY, even in 24/7 facilities – our products last longer!



Modular Construction /
Replaceable Components

SUSTAINABILITY POINTS

Integra is committed to using sustainable materials and processes in its manufacturing of high-quality lounge furniture.

- **REPLACEABLE COMPONENTS**

All of Integra's seating lines are designed for modularity and sustainability. If something is damaged, just that component (a seat, back, arm cap, etc) can be replaced individually, increasing life span, reducing waste and cost.

- **RECYCLED MATERIALS**

Approximately 80% of our upholstered frames are made with **Sierra Pine's Medite II**, an eco-friendly material which is SCS and EPP certified for 100% recovered or recycled wood fiber and no added formaldehyde. The composite panel is also certified by the LEED Building Rating System by USGBC and supports LEED credits.

Steel: Our steel tubing is made from at least 70% recycled steel.

Regrind: Our connector plugs are made from scraps leftover from a main manufacturing process which is generated in a factory one block away.

- **RECYCLING**

Steel: All of Integra's scrap steel pieces are taken to a steel recycling facility.

Cardboard: All excess cardboard is recycled.

Foam: All left-over/scrap foam pieces are recycled for use in the craft industry or made into carpet padding.

Fabric: All unused fabric on a bolt, as well as scrap pieces, is available to the employees for various uses.

Wood: All factory pallets are 100% recycled wood product & we return to recycle after use

- **NO CARDBOARD PACKAGING WASTE**

Our furniture is set-up in the factory and shipped blanket-wrapped which creates NO cardboard packaging waste on our shipments. The blankets go back onto the truck and are reused shipment after shipment.



INTEGRA FURNITURE: BEAUTIFUL, DURABLE, SUSTAINABLE

ENVIRONMENTAL STATEMENT

At Integra, environmental stewardship is a critical concern. Through every phase of our manufacturing process we strive to minimize our impact on the environment through waste management, recycling of raw materials, and clean processes.

Integra is committed to the manufacturing of products that will not harm the environment. We have designed all our seating with selective replacement capability, which allows our customers to continually refurbish or replace furniture components.

Environmental Processes in Manufacturing

Our products are made with woods which are harvested from well-sustained, well-managed forests. We do not use any wood species that are endangered.

Currently, about 80% of our upholstered frames are being made with Medite II or Arreis by Sierra Pine, an eco-friendly material which is SCS and EPP certified for 100% recovered or recycled wood fiber and no added formaldehyde. The composite panel is also certified by the LEED Building Rating System by USGBC and supports LEED credits.

Our patented tube-and-plug connection system uses regrind (scraps left over from a main manufacturing process) in making the mylon plug and our steel tubing is at least 60% recycled steel.

All foam and filling materials are CA 117 approved; which assures they are lower in toxins and low in flammable content. Only CFC-free foam is used by Integra. We use a water-based glue which is non-toxic for our foam adhesive.

All of Integra's scrap steel tubing pieces are taken to a steel recycling facility. All excess cardboard is recycled. All left-over/scrap foam pieces are recycled for use in the craft industry or made into carpet padding. All unused fabric on a bolt, as well as scrap pieces, is available to the employees for various uses.

Packaging and Shipping

We prefer to ship our product set-up and blanket-wrapped, requiring NO cardboard packaging waste. At this time, about 95% of Integra's orders are shipped this way. Furniture blankets used in shipping are reused by the freight company. In some instances where this is not feasible, blankets are donated to a homeless shelter or similar charity. When product is shipped as components and boxed, all exterior packaging materials are reusable or recyclable.

Integra will continue to look for innovative ways to reduce impact on our environment.



INTEGRA FURNITURE: BEAUTIFUL, DURABLE, SUSTAINABLE



Integra's Rendezvous frame is constructed almost entirely of recycled steel and Sierra Pine's **Meditate II** which is a LEED Credits Supporting material.



Rendezvous Frame

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Rendezvous Construction

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For more information on this and other Integra products, please contact us at **800.235.0234** or integraseating.com



Rendezvous Chair

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